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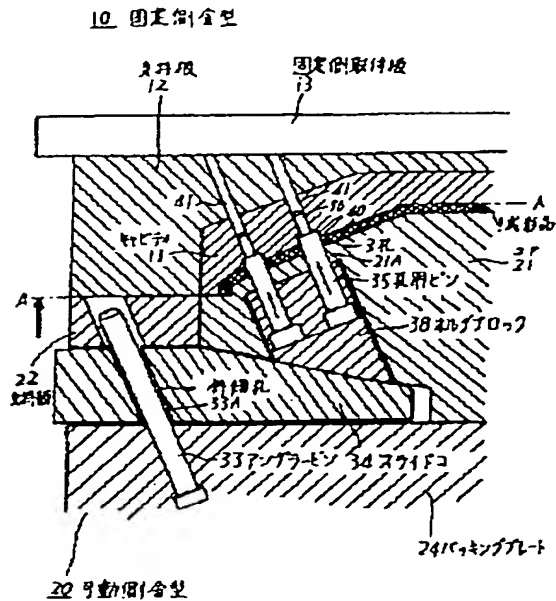
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APPLICANT : FUJITSU LTD;

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TITLE : MOLD FOR MOLDING



ABSTRACT : PURPOSE: To provide a mold for molding capable of preventing the occurrence of flashes and maintaining the long life of the mold in regard of a mold for molding a frame member arranged with holes in its surface plate part.

CONSTITUTION: The construction is characterized by providing a hole pin 35 that is mounted on a movable half of mold 20 and projected from the hole of a core 21 through mold clamping for piercing the part corresponding to the hole 3 of a molding 1 and then tightly fitted in its tip into a faucet hole 40 provided on the cavity 11 of a front mold 10, guide pin 36 provided such that the axial core is made to coincide with the tip of the hole pin 35, and a guide hole 41 in which the guide pin 36 provided on the cavity 11 is fitted.

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